

Date: Friday, 18/07/2008 1:09:44 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	MOUNTING PLATE
<b>Job Number</b> :	40634		
<b>Estimate Number</b> :	10597		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2481
<b>This Issue</b> :	18/07/2008	<b>Drawing Number</b> :	D2481 REV A1
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	/ /	<b>Drawing Revision</b> :	A1
<b>Previous Run</b> :	38147	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	06/08/2008
<b>Checked &amp; Approved By</b> :	<u>JUL 08.7.18</u>	<b>Qty:</b>	<u>35</u> Um: Each
<b>Comment</b> :	Est. B 05.07.07 Now purchased KJ/JLM Est Rev:C 08-03-27 now on water jet DD verified by:		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304S16GA	304/316 Sheet .063
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**Comment:** Qty.: 0.0167 sf(s)/Unit Total : 0.5009 sf(s)

304/316 .063 Sheet

Batch: 108090 IB 8-8-8

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2481

Dwg Rev: A1

Prog Rev: A1

2-Deburr if necessary

IB 8-8-8

(35)

08/08/11 35 hrs

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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IB 8-8-8

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

08/08/11 35

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** Deburr if necessary.

Done at step # 2.2  
08/08/11

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Friday, 18/07/2008 1:09:44 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 40634

Part Number: D2481

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 8/8/11 435

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: 387

8/8/11

(35)

sq

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

12 08/08/12

Job Completion



6 08/08/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 40634
<b>Description:</b> Mounting Plate		<b>Part Number:</b> D2481
<b>Inspection Dwg:</b> D2481	<b>Rev:</b> A1	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.375	+0.006/-0.001	.379	*			
0.425	+/-0.010	.425	*			
0.850	+/-0.010	.849	*			
2.600	+/-0.010	2.596	*			
1.300	+/-0.010	1.300	*			

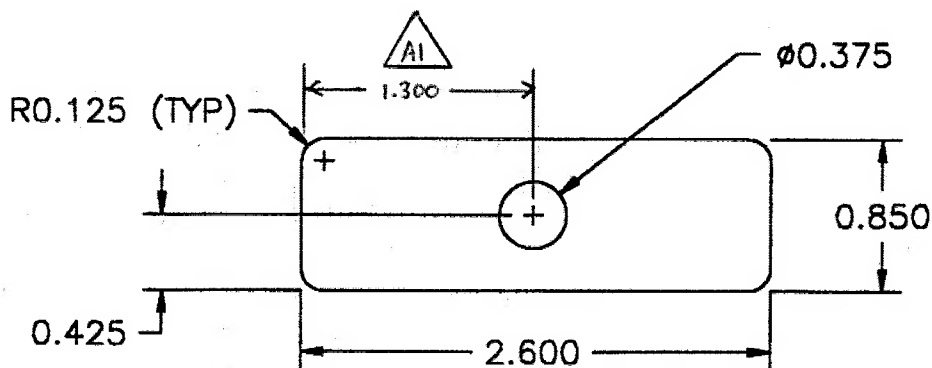
<b>Measured by:</b> HB	<b>Audited by:</b> S	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 8-8-8	<b>Date:</b> 08/08/11	<b>Date:</b>	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	08.04.11	New Issue	KJ/DD	



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BL</i>	APPROVED <i>BL</i>	DRAWING NO. D2481	REV. A SHEET 1 OF 1
DATE 96:05:14		TITLE MOUNTING PLATE	SCALE 1:1
AI <i>IP</i> 02.04.30		ADD 1.300 DIMENSION AND NOTES 2+3	

RELEASED  
96/10/02 DS



NOTES:

- 1) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 40034